

## ADS SANITITE® HP 12”- 30” PIPE SPECIFICATION

### Scope

This specification describes 12- through 30-inch (300 to 750 mm) ADS SaniTite HP pipe for use in gravity-flow sanitary sewer applications.

### Pipe Requirements

ADS 12” – 30” (300 to 750mm) SaniTite HP pipe shall have a smooth interior and annular exterior corrugations.

- 12- through 30-inch (300 to 750 mm) pipe shall meet ASTM F2736
- 12- through 30-inch (300 to 750 mm) pipe shall have a minimum pipe stiffness of 46 pii when tested in accordance with ASTM D2412.
- Manning’s “n” value for use in design shall be 0.012.

### Joint Performance

Pipe shall be joined with a gasketed integral bell & spigot joint meeting the requirements of ASTM F2736.

12- through 30-inch (300 to 750 mm) shall be watertight according to the requirements of ASTM D3212. Spigot shall have two gaskets meeting the requirements of ASTM F477. Gaskets shall be installed by the pipe manufacturer and covered with a removable, protective wrap to ensure the gaskets are free from debris. A joint lubricant available from the manufacturer shall be used on the gasket and bell during assembly.

12- through 30-inch (300 to 750 mm) diameters shall have a reinforced bell with a polymer composite band installed by the manufacturer.

### Fittings

Fittings shall conform to ASTM F2736. Bell & spigot connections shall utilize a spun-on, welded or integral bell and spigot with gaskets meeting ASTM F477. Fitting joints shall meet the watertight joint performance requirements of ASTM D3212.

### Field Pipe and Joint Performance

To assure watertightness, field performance verification may be accomplished by testing in accordance with ASTM F1417 or ASTM F2487. Appropriate safety precautions must be used when field-testing any pipe material. Contact the manufacturer for recommended leakage rates.

### Material Properties

Polypropylene compound for pipe and fitting production shall be an impact modified copolymer meeting the material requirements of ASTM F2736, Section 4.

### Installation

Installation shall be in accordance with ASTM D2321 and ADS recommended installation guidelines, with the exception that minimum cover in traffic areas for 12- through 30-inch (300 to 750 mm) diameters shall be one foot (0.3 m) in single run applications. Backfill for minimum cover situations shall consist of Class 1 or Class 2 (minimum 90% SPD) material. Maximum fill heights depend on embedment material and compaction level; please refer to Technical Note 2.05. Contact your local ADS representative or visit our website at [www.ads-pipe.com](http://www.ads-pipe.com) for a copy of the latest installation guidelines.

### Pipe Dimensions

Nominal Pipe I.D. in (mm)	Nominal Diameter, in (mm)				
	12 (300)	15 (375)	18 (450)	24 (600)	30 (750)
Pipe O.D. in (mm)	14.5 (368)	17.6 (447)	21.2 (538)	28.0 (711)	35.4 (899)
Minimum Pipe Stiffness @ 5% Deflection* #/in./in. (kN/m <sup>2</sup> )	75 (520)	60 (411)	56 (385)	50 (343)	46 (320)

\* Minimum pipe stiffness values listed; contact a representative for maximum values

## SANITITE® HP 12" – 30" PIPE JOINT SYSTEM

*(Joint configuration & availability subject to change without notice. Product detail may differ slightly from actual product appearance.)*

